

Work Order ID 161264

Tuesday, May 09, 2017 5:06:58 PM

161264

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Item ID: D3022-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Seat Pan

Start Date: 5/23/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/26/2017 Req'd Qty: 1.00

1

Customer:

Reference: *Shc. 18*Approvals: Process Plan: Date: **MAY 09 2017**

Tooling:

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3022	Rev B								
100	FLOW WATER JET	0.03							
100									
Waterjet	Memo	0.20							
FLOW CNC Waterjet	1-Cut as per Dwg D3022								
	Dwg Rev: <u>B</u>								
	Prog Rev: <u>B</u>								
	*** grind direction along 31.700" ***								
	*** HOLES WILL BE OPEN AND TRANSFER DRILLED AT ASSEMBLY***								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.01							
Quality Control									

*① SC/pt 17/05/10**① SC/pt 17/05/10*

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[illegible]

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Item ID: D3022-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Seat Pan

Start Date: 5/23/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/26/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200	Identify as per dwg & Stock Location: <u>WA01</u>	0.00							
200									
Packaging	Memo	0.01							
Packaging	LOCATION: WA001								
210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	0.10							
Quality Control									

DAS
21
9-80

MAY 11 2017

Picklist Print

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Work Order ID: 161264

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Parent Item: D3022-1

D3022-1

Parent Item Name: Seat Pan

Start Date: 5/23/2017

Required Date: 5/26/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP C02.01.23Revised NG
IPP Rev:D 08-04-16 now water jet DD verified by:EC
IPP Rev:E 08-12-18 as per ECN08-582 DD verified by:EC

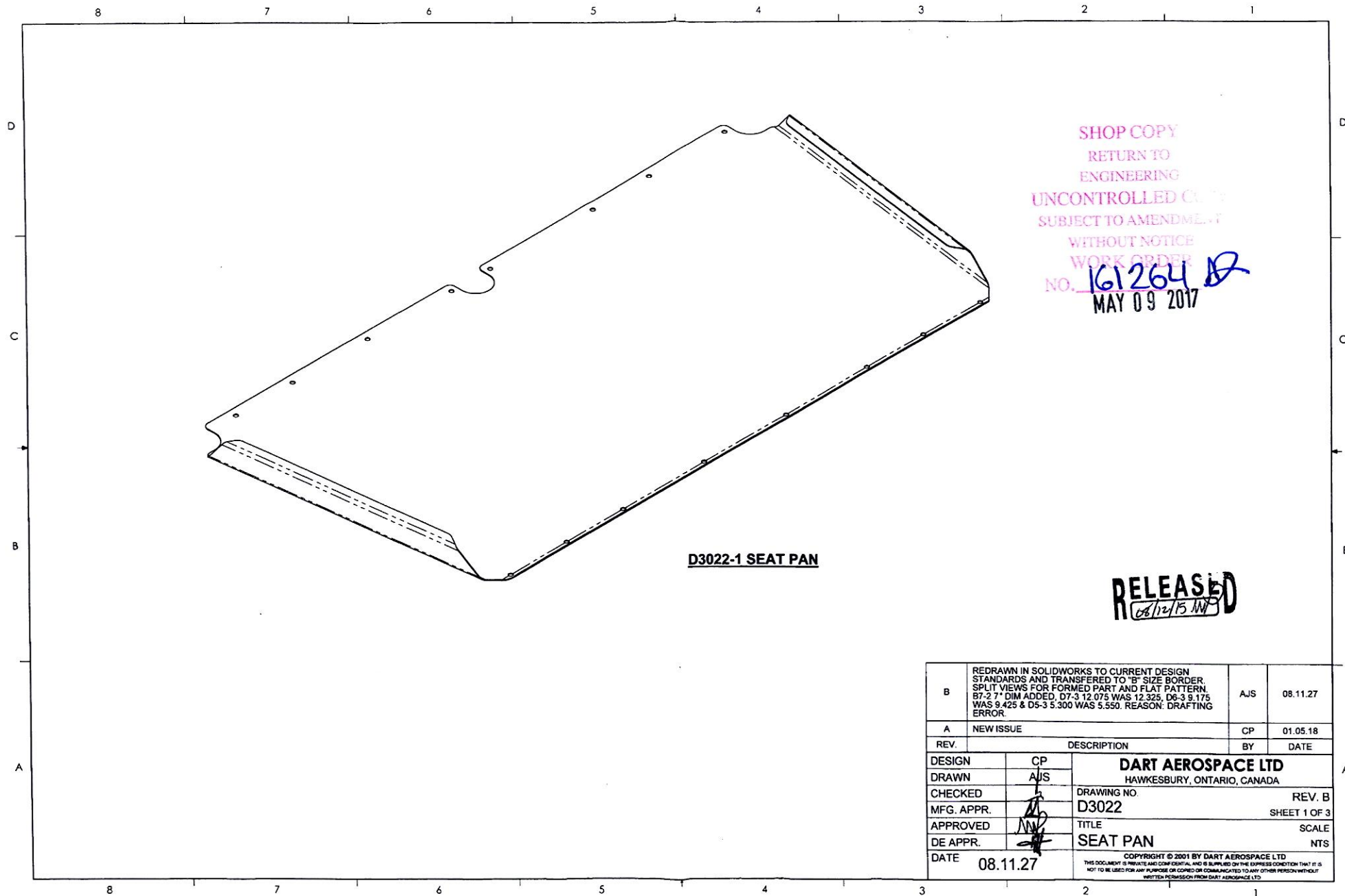
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.032		Purchased		No		100	sf	122.5400	3.277	3.449474			

M2024T3S 032

2024-T3 .032 sheet

SE/05/17/05/10

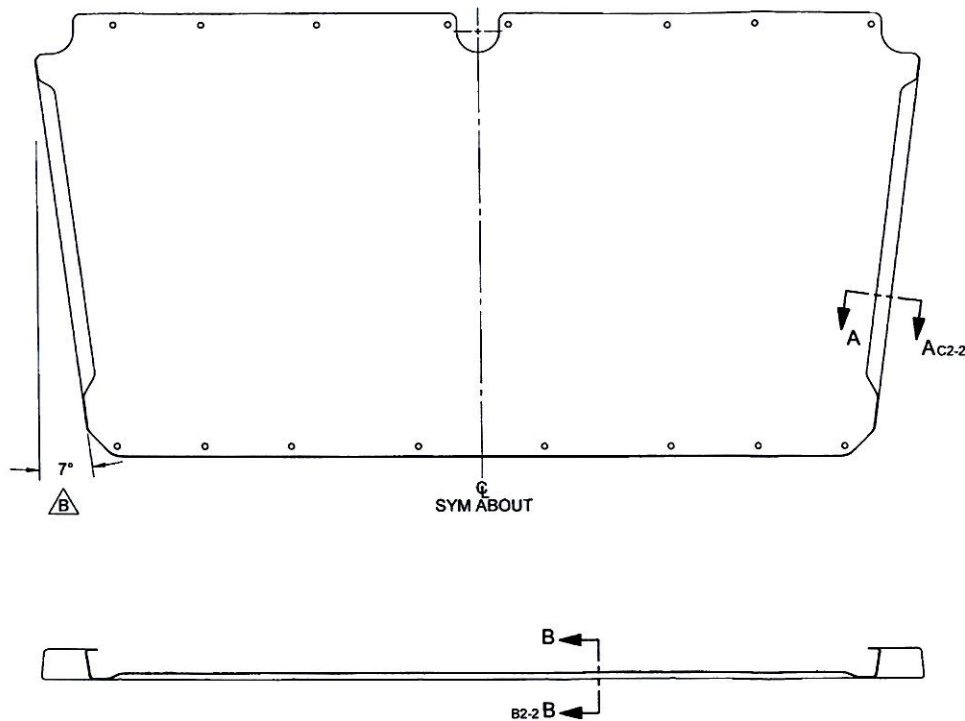
Location	Loc Qty	Loc Code
MAT022	122.54	
M134581	3	
M135010	1.6	
M135032	6	
M136687	18.34	
M137435	93.6	



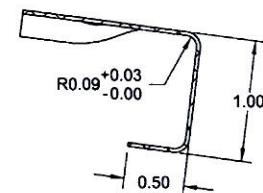
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **161264**
MAY 09 2017

RELEASED
06/12/15 NW

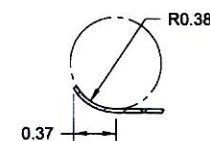
B	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. SPLIT VIEWS FOR FORMED PART AND FLAT PATTERN. B7-2 7" DIM ADDED, D7-3 12.075 WAS 12.325, D6-3 9.175 WAS 9.425 & D5-3 5.300 WAS 5.550. REASON: DRAFTING ERROR.		AJS	08.11.27
A	NEW ISSUE		CP	01.05.18
REV.	DESCRIPTION		BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3022 TITLE SEAT PAN DATE 08.11.27		
DRAWN	AJS			
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.		REV. B SHEET 1 OF 3 SCALE NTS		
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D3022-1 SEAT PAN



SECTION A-A C4-2
SCALE 4X



SECTION B-B A6-2
SCALE 4X

RELEASED
08/12/15

NOTES:

- 1) MATERIAL: MAKE FROM D3022-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3022-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 1.36 lbs

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3022	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SEAT PAN	NTS
DATE	08.11.27	COPYRIGHT © 2001 BY DART AEROSPACE LTD	
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